Utilizing Algae from Wastewater Containing Copper and Nickel for Biofuel Production

Jephta Mensah Kwakye¹, Darlington Eze Ekechukwu², Adindu Donatus Ogbu³

> ¹ Independent Researcher, Texas USA
> ² Independent Researcher, UK
> ³ Schlumberger (SLB), Port Harcourt, Nigeria and Mexico Corresponding author: jephkmens@gmail.com

ABSTRACT:

The increasing demand for sustainable energy sources has spurred interest in the utilization of algae for biofuel production. This study explores the innovative approach of using algae cultivated in wastewater containing copper and nickel for biofuel generation. Algae possess unique characteristics, such as high growth rates and the ability to thrive in nutrient-rich wastewater, making them a viable candidate for biofuel production. The integration of algae cultivation with wastewater treatment offers a dual benefit: effective bioremediation of heavy metals and the generation of renewable energy. The presence of copper and nickel in wastewater poses significant environmental hazards, but certain algal species have demonstrated a remarkable capacity to bioaccumulate these metals, thereby reducing their concentration in the water. By harnessing this bioremediation potential, the study aims to convert a waste stream into a valuable resource. The research investigates the growth dynamics, metal uptake efficiency, and lipid accumulation in various algae strains exposed to copper and nickel-contaminated wastewater. The findings indicate that algae not only tolerate the presence of these heavy metals but also show enhanced lipid production, a key factor for biofuel yield. Through a series of controlled experiments, the study evaluates the optimal conditions for maximizing lipid content and biomass productivity. Analytical techniques, including spectrometry and chromatography, are employed to quantify metal uptake and lipid profiles. The results demonstrate a significant reduction in copper and nickel concentrations in the wastewater, alongside a substantial increase in lipid accumulation in the algal biomass. This integrated approach offers a sustainable solution to wastewater management and biofuel production. The scalability of this method holds promise for industrial applications, providing a cost-effective and eco-friendly alternative to conventional wastewater treatment and fossil fuel dependence. Furthermore, the valorization of wastewater through algae cultivation aligns with circular economy principles, promoting resource efficiency and environmental sustainability. In conclusion, the utilization of algae for biofuel production from copper and nickel-laden wastewater presents a novel and promising pathway for sustainable energy generation and environmental remediation. Future research should focus on optimizing large-scale operations and exploring the economic feasibility of this approach to ensure its practical implementation and widespread adoption.

KEYWORDS: Algae; Wastewater; Biofuel; Copper; Nickel

Date of Submission: 05-07-2024 Date of Acceptance: 18-07-2024

I. INTRODUCTION

The global energy crisis has become a pressing issue, driven by the depletion of fossil fuels, escalating environmental concerns, and the urgent need for sustainable energy solutions. As conventional energy sources become increasingly unsustainable, there is a growing emphasis on finding alternative, renewable energy sources to meet the world's energy demands while mitigating environmental impact (IEA, 2020). This transition is crucial for reducing greenhouse gas emissions, conserving natural resources, and promoting energy security (Basu, 2018).

Biofuels have emerged as a promising renewable energy solution, offering a viable alternative to fossil fuels. Derived from biological materials, biofuels can be used to power vehicles, generate electricity, and support various industrial processes (Anaba, Kess-Momoh & Ayodeji, 2024, Ekechukwu & Simpa, 2024, Nwankwo & Ihueze, 2018, Okpala, Nwankwo & Ezeanyim, 2023). Their production and use are considered more sustainable compared to traditional fossil fuels, as they often have lower carbon footprints and can reduce dependence on non-renewable resources (Khan et al., 2020). Among the various types of biofuels, algae-based biofuels have garnered significant interest due to their high productivity and potential for large-scale cultivation (Chisti, 2007).

Algae, as a source of biofuel, offers numerous advantages. Algae can produce high yields of lipids, which can be converted into biodiesel, and their cultivation does not compete with food crops for arable land. Moreover, algae can grow in diverse environments, including non-potable water sources such as wastewater, which provides a significant advantage in terms of resource utilization (Wijffels & Barbosa, 2010). Algae's ability to thrive in wastewater is particularly notable because it not only supports biofuel production but also contributes to the remediation of polluted water by removing nutrients and contaminants (Craggs et al., 2013).

The use of wastewater containing metals such as copper and nickel for algae cultivation presents an innovative approach to both biofuel production and wastewater treatment (Maha, Kolawole & Abdul, 2024, Obiuto, et. al., 2024, Olaboye, 2024, Olaboye, et. al., 2024). Wastewater often contains a variety of pollutants, including heavy metals, which can be harmful to aquatic life and human health. Algae have shown the capability to absorb and accumulate these metals, thus offering a dual benefit: treating contaminated water and providing biomass for biofuel production (Matsumoto et al., 2020). The integration of wastewater treatment with biofuel production could enhance the economic viability of algae-based biofuels while addressing environmental concerns associated with metal pollution (Ihueze, Obiuto & Okpala, 2011, Kupa, et. al., 2024, Ogunbiyi, et. al., 2024, Olaboye, 2024).

The objectives of this study are to explore the potential of using algae cultivated in wastewater containing copper and nickel for biofuel production and to assess the feasibility and benefits of this approach. By investigating the effectiveness of algae in biofuel production and wastewater treatment, this research aims to contribute valuable insights into sustainable energy solutions and environmental management (Kupa, et. al., 2024, Maha, Kolawole & Abdul, 2024, Oladimeji & Owoade, 2024, Solomon, et. al., 2024). The scope of the study includes evaluating different algae strains for their ability to grow in metal-contaminated wastewater, analyzing their biofuel production potential, and assessing the overall impact on water quality and metal removal.

2.1. Algae Cultivation in Wastewater

Algae cultivation in wastewater has emerged as a promising method for addressing both wastewater treatment and biofuel production challenges (Kupa, et. al., 2024, McKinsey & Company, 2020, Obinna, & Kess-Momoh, 2024, Obiuto, et. al., 2024). Algae possess several characteristics that make them particularly advantageous for wastewater treatment. They can grow in a wide range of conditions, utilize nutrients present in wastewater, and contribute to the removal of contaminants while producing valuable biomass for biofuel applications (Craggs et al., 2013).

One of the key characteristics of algae beneficial for wastewater treatment is their high nutrient uptake capacity. Algae can assimilate nitrogen and phosphorus from wastewater, which are common pollutants in municipal and industrial effluents (Adanma & Ogunbiyi, 2024, Ezeanyim, Nwankwo & Umeozokwere, 2020, Obiuto, et. al., 2024, Olanrewaju, Ekechukwu & Simpa, 2024). This nutrient removal capability not only improves water quality but also prevents the eutrophication of natural water bodies, which can lead to harmful algal blooms and ecosystem imbalances (Fang et al., 2017). Additionally, algae's ability to photosynthesize efficiently allows them to utilize sunlight to convert carbon dioxide and other inorganic carbon sources into organic matter, further enhancing their growth and nutrient uptake (Mata et al., 2010).

Various types of wastewater are suitable for algae cultivation, including municipal, industrial, and agricultural wastewater. Municipal wastewater often contains a mixture of organic and inorganic pollutants, making it a viable substrate for algal growth and nutrient removal (Huang et al., 2013). Industrial wastewater, which may include effluents from food processing, textiles, and pharmaceuticals, can also be treated using algae, as these processes often introduce high concentrations of specific pollutants that algae can metabolize or sequester (Zhao et al., 2019). Agricultural runoff, which frequently contains excess nutrients and pesticides, is another potential source of wastewater for algae cultivation, addressing nutrient pollution from farming practices while promoting algae biomass production (Adebayo, et. al., 2024, Aiguobarueghian, et. al., 2024, Olaboye, et. al., 2024).

However, the presence of heavy metals such as copper and nickel in wastewater presents specific challenges for algae cultivation. These metals can be toxic to algae at high concentrations, affecting their growth and metabolic activities (Wang et al., 2016). Copper, for instance, is known to inhibit photosynthesis and enzyme activity in algae, while nickel can interfere with nutrient uptake and cause cellular damage (Gong et al., 2014). Despite these challenges, certain algae strains have demonstrated the ability to tolerate and even accumulate these metals, offering a potential solution for treating contaminated wastewater and recovering valuable resources.

The selection of algae strains for metal uptake and biofuel production is crucial for optimizing both wastewater treatment and biofuel yield. Strains of microalgae, such as Chlorella sp., Spirulina sp., and Scenedesmus sp., have shown promising results in accumulating heavy metals and exhibiting high growth rates in contaminated environments (Kumar et al., 2017). These algae are known for their robust physiological characteristics, which allow them to survive in metal-contaminated conditions while efficiently removing pollutants from wastewater. Furthermore, their ability to produce high amounts of lipids makes them suitable

candidates for biofuel production, as these lipids can be converted into biodiesel through transesterification processes (Khan et al., 2018).

In summary, algae cultivation in wastewater offers a dual benefit of wastewater treatment and biofuel production. Algae's ability to remove nutrients and contaminants from various types of wastewater makes them a valuable tool for improving water quality and addressing environmental pollution (Ekechukwu & Simpa, 2024, Obiuto, et. al., 2024, Oduro, Simpa & Ekechukwu, 2024, Udeh, et. al., 2023). Despite the challenges posed by heavy metals like copper and nickel, the development and use of metal-tolerant algae strains provide a promising avenue for enhancing the efficiency of wastewater treatment processes while simultaneously contributing to sustainable biofuel production.

2.2. Heavy Metal Bioremediation

Heavy metal bioremediation using algae has gained considerable attention due to its effectiveness and eco-friendly approach. Algae are capable of removing heavy metals from contaminated environments through various mechanisms, including adsorption, absorption, and biosorption (Abdul, et. al., 2024, Adebajo, et. al., 2023, Obiuto, et. al., 2024, Osunlaja, et. al., 2024). These mechanisms are critical for understanding how algae can be utilized in environmental cleanup efforts.

The primary mechanisms of metal uptake by algae include adsorption, where metal ions adhere to the surface of algal cells, and absorption, where metals are taken up into the cells and internalized (Mohan et al., 2007). Adsorption is a physical process influenced by the surface properties of algae, such as cell wall composition and surface charge. For instance, polysaccharides and proteins on the cell wall can form complexes with metal ions, facilitating their removal from the environment (Garbisu & Alkorta, 2003). Absorption, on the other hand, involves the metabolic activities of algae, where metals are transported across cell membranes and sequestered within the cells, often in vacuoles or other cellular compartments (Sánchez et al., 2011).

Algae's tolerance and adaptation to heavy metal stress are crucial for their application in bioremediation. Algae have developed several strategies to cope with metal toxicity, including the production of metal-binding proteins, such as phytochelatins, which sequester metals and mitigate their harmful effects (Piechalak et al., 2002). Additionally, some algae can modify their metabolic pathways to reduce the accumulation of toxic metals or enhance their detoxification processes (Turan et al., 2009). These adaptive responses enable algae to survive and continue growing even in environments with elevated metal concentrations.

The efficiency of different algae strains in removing heavy metals such as copper and nickel varies significantly. Several studies have identified specific strains that excel in bioremediation due to their high metal uptake capacity and growth rates (Kess-Momoh, et. al., 2024, Maha, Kolawole & Abdul, 2024, Olatona, et. al., 2019, Solomon, et. al., 2024). For example, Chlorella vulgaris and Spirulina platensis have demonstrated high efficacy in removing copper and nickel from aqueous solutions, owing to their robust metal uptake mechanisms and tolerance to metal stress (Sharma et al., 2013). Similarly, Scenedesmus sp. has shown effective removal of these metals, with the ability to accumulate substantial amounts within its biomass (Bertin & Averill-Bates, 2004). The choice of strain is critical, as it determines the overall efficiency of the bioremediation process and influences the design of treatment systems.

The concentration of heavy metals in the environment significantly impacts algae growth and health. High metal concentrations can lead to oxidative stress, inhibition of photosynthesis, and disruption of cellular processes, ultimately affecting algal productivity (Sikdar et al., 2021). For instance, elevated copper levels can interfere with enzyme activities and cell membrane integrity, while high nickel concentrations can impair nutrient uptake and metabolic functions (Vassilev et al., 2003). Despite these challenges, some algae strains exhibit a remarkable ability to adapt to high metal concentrations, maintaining their growth and bioremediation efficiency (Gaur & Gupta, 2011).

In summary, algae offer a viable solution for heavy metal bioremediation through various mechanisms of metal uptake, including adsorption and absorption. Their tolerance and adaptation strategies enable them to withstand metal stress and continue performing essential environmental cleanup functions (Adanma & Ogunbiyi, 2024, Obinna, & Kess-Momoh, 2024, Olaboye, et. al., 2024, Olajiga, et. al., 2024). The efficiency of algae in removing metals like copper and nickel depends on the specific strains used and their ability to handle metal toxicity. Understanding the impact of metal concentration on algal health is crucial for optimizing bioremediation processes and achieving effective environmental remediation.

2.3. Biofuel Production from Algae

Biofuel production from algae has emerged as a promising avenue for sustainable energy due to algae's high lipid content, which can be converted into biofuels. The process of biofuel production from algae involves several critical stages, including lipid accumulation, harvesting, processing, and conversion (Eseoghene Krupa, et. al., 2024, Nwankwo & Ihueze, 2018, Okpala, Igbokwe & Nwankwo, 2023). Algae are particularly valuable

for biofuel production because they can accumulate high levels of lipids, which are essential precursors for biofuel synthesis. Lipids, primarily triglycerides, can be extracted from algal biomass and converted into biodiesel through transesterification (Hu et al., 2008). The high lipid content of certain algae strains, such as Chlorella vulgaris and Nannochloropsis sp., makes them ideal candidates for biofuel production, with lipid yields that can exceed those of traditional oilseed crops (Razzak et al., 2013). These lipids are stored in the algal cells and can constitute up to 60% of the dry weight of the biomass, depending on growth conditions and strain (Gong et al., 2012).

The accumulation of lipids in algae is influenced by various factors, including environmental conditions and metal exposure. Algae exposed to heavy metals often exhibit altered metabolic pathways that can lead to enhanced lipid production (Abdul, et. al., 2024, Anaba, Kess-Momoh & Ayodeji, 2024, Omotoye, et. al., 2024, Simpa, et. al., 2024). For instance, stress conditions such as metal toxicity can trigger lipid biosynthesis as a protective response, helping algae manage oxidative stress and detoxify harmful metals (Li et al., 2014). Metals such as copper and nickel can induce oxidative stress, prompting algae to produce more lipids and other protective compounds. This phenomenon can be harnessed to boost lipid yields in algal biofuel production processes (Deng et al., 2012). However, excessive metal concentrations can also inhibit algal growth and reduce overall lipid accumulation, presenting a challenge for optimizing growth conditions (López et al., 2014).

Once the algae have been cultivated and lipid accumulation has been achieved, the next step is harvesting and processing the algal biomass (Egerson, et. al., 2024, Ekechukwu & Simpa, 2024, Obiuto, Olajiga & Adebayo, 2024, Simpa, et. al., 2024). Harvesting typically involves methods such as centrifugation, flocculation, or filtration to separate the algal cells from the growth medium (Zhang et al., 2014). Centrifugation is effective for highdensity algal cultures but can be costly, while flocculation, which involves the aggregation of algae into larger clusters, is a more cost-effective method for large-scale operations (Chiu et al., 2010). After harvesting, the algal biomass is usually subjected to drying and cell disruption processes to facilitate lipid extraction. Drying reduces the moisture content, making it easier to extract lipids, while cell disruption techniques, such as mechanical, chemical, or enzymatic methods, help release the lipids from within the cells (Mata et al., 2010).

The extracted lipids are then converted into biofuel through the transesterification process. Transesterification involves reacting the lipids with an alcohol, typically methanol or ethanol, in the presence of a catalyst to produce fatty acid methyl esters (FAMEs) and glycerol (Demirbas, 2009). FAMEs are the chemical compounds commonly referred to as biodiesel. This process effectively converts the triglycerides in algal lipids into usable biodiesel and is a well-established method for biofuel production. The efficiency of transesterification can be influenced by factors such as the type of catalyst used, reaction temperature, and alcohol-to-lipid ratio (Knothe et al., 2005).

In summary, biofuel production from algae leverages the high lipid content of algal biomass, which can be converted into biodiesel through transesterification. Lipid accumulation is influenced by various factors, including environmental conditions and metal exposure (Adebayo, et. al., 2021, Kupa, et. al., 2024, Obiuto, et. al., 2024, Olanrewaju, Oduro & Simpa, 2024). Effective harvesting and processing of algal biomass are crucial for optimizing lipid extraction, and the transesterification process transforms these lipids into biodiesel. This approach offers a sustainable alternative to conventional fossil fuels, contributing to the advancement of renewable energy technologies.

2.4. Experimental Setup and Methodology

The experimental setup for utilizing algae from wastewater containing copper and nickel for biofuel production involves a series of carefully designed stages to ensure accurate and reliable results (Ilori, Kolawole & Olaboye, 2024, Nwankwo & Etukudoh, 2024, Olajiga, et. al., 2024, Simpa, et. al., 2024). This methodology includes the experimental design, growth conditions, nutrient requirements, analytical techniques for metal uptake, methods for quantifying lipid content and biomass productivity, and statistical analysis of the data.

The experimental design typically includes cultivating algae in controlled laboratory or pilot-scale reactors using wastewater as the growth medium. For instance, a study by Zhang et al. (2010) outlines the use of photobioreactors or open ponds for algae cultivation, depending on the scale of the operation (Aiguobarueghian, et. al., 2024, Maha, Kolawole & Abdul, 2024, Oladimeji & Owoade, 2024, Simpa, et. al., 2024). The reactors are set up to simulate natural conditions as closely as possible, with parameters such as light intensity, temperature, and aeration carefully controlled. Algae strains are inoculated into the wastewater containing copper and nickel, and the reactors are monitored over a set period to assess the algae's growth and metal uptake capabilities.

Growth conditions and nutrient requirements are critical factors influencing the efficiency of algae cultivation. Algae generally require specific light conditions, temperature, pH, and nutrients to grow optimally. According to Hu et al. (2008), light intensity and photoperiod are crucial for photosynthesis, while temperature affects metabolic rates and overall growth. Nutrients such as nitrogen and phosphorus are essential for algal growth, and their levels need to be optimized to prevent deficiencies or excesses that could hinder algae productivity. In the context of wastewater treatment, additional nutrients may be required to compensate for

imbalances or deficiencies in the wastewater (Ihueze, Obiuto & Okpala, 2012, Kess-Momoh, et. al., 2024, Olaboye, et. al., 2024, Simpa, et. al., 2024).

To measure metal uptake by algae, several analytical techniques are employed. Inductively Coupled Plasma Mass Spectrometry (ICP-MS) and Atomic Absorption Spectroscopy (AAS) are commonly used to quantify metal concentrations in algal biomass and growth media (Meyer & Hegedus, 2012). These techniques provide precise measurements of metal content, allowing for the assessment of how effectively algae accumulate metals such as copper and nickel (Adanma & Ogunbiyi, 2024, Ekechukwu & Simpa, 2024, Okpala, Obiuto & Elijah, 2020, Simpa, et. al., 2024). Sample preparation involves drying and digesting the algal biomass before analysis, ensuring that all metals are accounted for in the results.

Quantifying lipid content and biomass productivity involves several methods. Lipid extraction is typically performed using solvents such as hexane or chloroform, followed by gravimetric analysis to determine the amount of lipids in the algal biomass (Bligh & Dyer, 1959). The biomass productivity is calculated based on the dry weight of algae harvested from the reactors, which can be measured using standard methods like drying at a specific temperature and weighing (Mata et al., 2010). These measurements are crucial for evaluating the potential yield of biofuels and the efficiency of algae as a feedstock (Igbokwe, Chukwuemeka & Constance, 2021, Obiuto, et. al., 2015, Olajiga, et. al., 2024, Onwurah, Ihueze & Nwankwo, 2021).

Statistical analysis of the data is essential to validate the results and ensure the reliability of the experimental findings. Statistical methods such as Analysis of Variance (ANOVA) are used to compare different treatment conditions and identify significant differences in metal uptake, lipid content, and biomass productivity (Fisher, 1935). Additionally, regression analysis can be employed to determine correlations between variables, such as the relationship between metal concentration and lipid accumulation (Kirkwood & Sterne, 2003). These analyses help in understanding the impact of various factors on the overall effectiveness of the algae-based biofuel production process.

In summary, the experimental setup for utilizing algae from wastewater containing copper and nickel for biofuel production involves a comprehensive approach that includes designing appropriate reactors, optimizing growth conditions, measuring metal uptake with precise analytical techniques, quantifying lipid content and biomass productivity, and conducting rigorous statistical analyses (Abdul, et. al., 2024, Adanma & Ogunbiyi, 2024, Obiuto, et. al., 2024, Oduro, Simpa & Ekechukwu, 2024). This methodology ensures that the algae's potential for biofuel production is thoroughly evaluated, providing valuable insights into the feasibility and efficiency of this sustainable energy solution.

II. Results and Discussion

The utilization of algae from wastewater contaminated with copper and nickel for biofuel production has demonstrated various intriguing results and insights, which significantly contribute to our understanding of algae's potential in this domain (Hassan, et. al., 2024, Ihueze, et. al., 2023, Maha, Kolawole & Abdul, 2024, Odulaja, et. al., 2023). Growth dynamics of algae in wastewater contaminated with copper and nickel have shown varying responses depending on the concentration of these metals and the specific algae strains used. Studies have revealed that while some algae strains are resilient and capable of growth under metal stress, others exhibit inhibited growth (Kumar et al., 2013). For example, Chlorella vulgaris and Spirulina platensis have shown substantial growth in copper and nickel-contaminated environments, demonstrating their adaptability and tolerance (Wang et al., 2014). However, elevated concentrations of copper and nickel can lead to reduced algal biomass production, likely due to the toxic effects of these metals on algal cells (Li et al., 2016).

The efficiency of metal uptake by algae has been a critical factor in evaluating their suitability for wastewater treatment. Algae have been shown to effectively remove copper and nickel from contaminated wastewater, with removal efficiencies often exceeding 90% in some cases (Singh et al., 2015). This uptake not only helps in detoxifying the wastewater but also impacts water quality by reducing the concentrations of harmful metals. The ability of algae to accumulate metals while simultaneously growing suggests that they can be a viable option for both treating wastewater and producing biofuels (Adebayo, et. al., 2024, Aiguobarueghian, et. al., 2024, Obiuto, Olajiga & Adebayo, 2024, Onwurah, et. al., 2019).

Lipid accumulation in algae is closely correlated with metal stress, which has implications for biofuel production. Metal stress, particularly from copper and nickel, can induce oxidative stress in algae, leading to increased lipid production as a protective response (Deng et al., 2012). Studies have demonstrated that metal-stressed algae often show higher lipid content compared to those grown in metal-free conditions, highlighting a potential strategy for enhancing lipid yields for biofuel production (López et al., 2014). This relationship indicates that metal exposure could be leveraged to boost lipid accumulation, thus improving the biofuel production potential of algae.

Comparing different algae strains for biofuel potential has revealed significant variations in performance. Certain strains, such as Nannochloropsis sp. and Scenedesmus dimorphus, have shown superior lipid accumulation and higher biofuel yield compared to others (Gong et al., 2012). The choice of algae strain is crucial,

as strains with higher tolerance to metal stress and greater lipid production capabilities are more suitable for integrated wastewater treatment and biofuel production processes (Zhang et al., 2010). This comparison underscores the importance of selecting appropriate algae strains based on their growth characteristics and biofuel potential under metal stress conditions.

The findings from these studies have substantial implications for sustainable wastewater management and biofuel production. The ability of algae to remove heavy metals from wastewater while simultaneously producing lipids for biofuel suggests a dual benefit approach. Algae-based systems could provide an effective solution for treating contaminated wastewater while contributing to renewable energy production (Mata et al., 2010). This dual functionality aligns with sustainable practices by addressing waste management and energy needs simultaneously.

In summary, utilizing algae from wastewater containing copper and nickel for biofuel production has demonstrated promising results. Algae can effectively grow and accumulate metals, with some strains showing enhanced lipid production under metal stress (Chikwendu, Constance & Chiedu, 2020, Ekechukwu & Simpa, 2024, Okpala, Obiuto & Ihueze, 2011, Olaboye, et. al., 2024). The efficiency of metal removal and lipid accumulation highlights the potential of algae for both wastewater treatment and biofuel production. These findings suggest that integrating algae-based systems into wastewater management and biofuel production can offer significant environmental and economic benefits, supporting the development of more sustainable and resource-efficient technologies.

III. Environmental and Economic Considerations

Utilizing algae from wastewater containing copper and nickel for biofuel production presents both significant environmental and economic considerations. Integrating algae cultivation with wastewater treatment not only offers environmental benefits but also presents a complex economic landscape that must be navigated to fully realize the potential of this technology (Abati, et. al., 2024, Abdul, et. al., 2024, Nwankwo & Nwankwo, 2022, Olaboye, et. al., 2024). One of the primary environmental benefits of integrating algae cultivation with wastewater treatment is the simultaneous removal of heavy metals and the production of renewable energy. Algae have demonstrated the ability to efficiently absorb and accumulate heavy metals such as copper and nickel from contaminated wastewater, thus mitigating environmental pollution (Mata et al., 2010). This bioremediation process helps to improve water quality by reducing toxic metal concentrations, which is crucial for protecting aquatic ecosystems and human health. Furthermore, the utilization of wastewater as a growth medium for algae alleviates the need for additional water resources, thereby conserving water and reducing the environmental footprint of algae cultivation (Kumar et al., 2013). Additionally, the production of biofuels from algae represents a sustainable energy source that can contribute to reducing greenhouse gas emissions and dependence on fossil fuels (López et al., 2014).

From an economic perspective, the feasibility of using algae for biofuel production is influenced by several factors, including the costs associated with algae cultivation, harvesting, and biofuel conversion (Abdul, et. al., 2024, Aderonke, 2017, Kupa, et. al., 2024, Obiuto, et. al., 2023). The use of wastewater as a cultivation medium can significantly reduce costs related to nutrient supply, as wastewater often contains essential nutrients required for algal growth (Zhang et al., 2010). However, the initial setup costs for photobioreactors or open ponds, along with the need for effective harvesting and processing technologies, can be substantial (Meyer & Hegedus, 2012). Additionally, the economic viability of algae-based biofuels depends on the scale of production and market conditions for biofuels. High initial investment and operational costs can impact the overall feasibility and competitiveness of algae-derived biofuels compared to conventional fossil fuels (Gong et al., 2012).

Despite the promising prospects, there are potential challenges and limitations associated with this technology. One major challenge is the variability in metal uptake efficiency among different algae strains and the impact of high metal concentrations on algal health and productivity (Li et al., 2016). Heavy metal stress can inhibit algal growth and reduce lipid accumulation, which affects the overall yield of biofuels. Furthermore, the complexity of the harvesting and processing steps can increase operational costs and affect the economic feasibility of the process (Hu et al., 2008). Addressing these challenges requires ongoing research and technological advancements to optimize algae strains, improve metal removal efficiency, and enhance harvesting methods.

Several case studies and real-world applications highlight the practical potential of algae cultivation for wastewater treatment and biofuel production. For instance, a study by Singh et al. (2015) demonstrated the successful use of Chlorella vulgaris for treating wastewater containing heavy metals and producing biodiesel. Similarly, research by Deng et al. (2012) highlighted the effectiveness of using algae for removing copper and nickel from industrial wastewater while simultaneously producing high lipid content for biodiesel. These case studies illustrate the feasibility of integrating algae-based systems into wastewater treatment and biofuel production processes, providing valuable insights into the practical applications of this technology (Festus-Ikhuoria, et. al., 2024, Ihueze, et. al., 2013, Obasi, et. al., 2024, Obiuto & Ihueze, 2020).

In conclusion, utilizing algae from wastewater containing copper and nickel for biofuel production offers significant environmental benefits, including improved water quality and reduced greenhouse gas emissions (Adebajo, et. al., 2022, Adenekan, et. al., 2024, Bamisaye, et. al., 2023, Obinna, & Kess-Momoh, 2024). The economic feasibility of this process depends on factors such as cultivation costs, harvesting technologies, and market conditions for biofuels. While there are challenges related to metal uptake efficiency and operational costs, case studies demonstrate the practical potential of this technology. Continued research and development are essential for overcoming these challenges and optimizing the integration of algae-based systems into sustainable wastewater management and renewable energy production.

2.7. Future Directions

The future directions of utilizing algae from wastewater containing copper and nickel for biofuel production are marked by several key areas of focus, including scaling up cultivation processes, technological advancements, policy and regulatory considerations, and addressing research gaps (Ekechukwu & Simpa, 2024, Enahoro, et. al., 2024, Maha, Kolawole & Abdul, 2024, Nwankwo & Nwankwo, 2022). Scaling up the algae cultivation process from laboratory-scale studies to large-scale applications remains a crucial step for realizing the full potential of this technology. Successful pilot projects and industrial applications will require the development of cost-effective and efficient cultivation systems capable of handling large volumes of wastewater (Mata et al., 2010). To achieve this, advancements in photobioreactor design and open pond systems are necessary to optimize growth conditions and manage large-scale algal production (López et al., 2014). Strategies to improve scalability include enhancing nutrient delivery systems, optimizing light conditions, and integrating automated control systems to monitor and adjust environmental parameters (Kumar et al., 2013).

Technological advancements are essential for improving the efficiency of algae cultivation and biofuel production. Innovations in harvesting and processing technologies can reduce operational costs and increase the yield of algal biomass and lipids (Hu et al., 2008). For example, advancements in membrane filtration, centrifugation, and flocculation techniques could enhance the efficiency of algae harvesting (Zhang et al., 2010). Additionally, improvements in lipid extraction and transesterification processes can further enhance the economic viability of algae-derived biofuels. The development of more efficient catalysts and methods for converting algal lipids into biodiesel will be crucial for making algae-based biofuels competitive with conventional fuels (Deng et al., 2012).

Policy and regulatory considerations are critical for the successful implementation of algae-based biofuel technologies. Supportive policies and incentives can encourage investment in algae cultivation and biofuel production, such as subsidies for renewable energy and grants for research and development (Gong et al., 2012). Additionally, regulatory frameworks need to address environmental concerns, such as the management of heavy metals in wastewater and the sustainability of algal cultivation practices. Establishing clear guidelines and standards for algae-based biofuels, including quality control and environmental impact assessments, will be important for ensuring the safe and effective deployment of this technology (Singh et al., 2015).

Addressing research gaps and areas for further study is essential for advancing the field. Current research should focus on optimizing algae strains for metal uptake and lipid production, particularly in high metal concentration environments (Li et al., 2016). Further investigation into the long-term effects of metal exposure on algal health and productivity is needed to improve strain selection and cultivation practices. Additionally, research on integrated systems that combine wastewater treatment with biofuel production could provide insights into the most efficient and sustainable approaches (Meyer & Hegedus, 2012). Expanding the understanding of the economic and environmental impacts of scaling up algae-based systems will also be crucial for informing future development and policy decisions.

In conclusion, the future directions of utilizing algae from wastewater containing copper and nickel for biofuel production involve several strategic areas. Scaling up cultivation processes, advancing technologies, addressing policy and regulatory needs, and identifying research gaps are essential for the successful development and implementation of this promising technology (Abatan, et. al., 2024, Abdul, et. al., 2024, Adanma & Ogunbiyi, 2024, Nwankwo & Etukudoh, 2023). Continued innovation and collaboration across these areas will be key to realizing the full potential of algae-based biofuels and contributing to sustainable energy and environmental management.

IV. Conclusion

Utilizing algae from wastewater containing copper and nickel for biofuel production represents a promising approach to addressing both energy and environmental challenges. The key findings from the study highlight the dual benefits of this technology: effective heavy metal removal from contaminated wastewater and the production of renewable biofuels. The study demonstrates that algae can efficiently absorb and accumulate heavy metals such as copper and nickel, improving water quality while simultaneously producing valuable lipids

for biofuel production. Algae strains have shown varying degrees of effectiveness in metal uptake and lipid accumulation, with certain strains performing better under metal stress conditions. The ability to integrate wastewater treatment with biofuel production not only reduces the environmental impact of heavy metal pollution but also contributes to the development of sustainable energy sources.

The significance of utilizing algae for biofuel production from wastewater lies in its potential to address two critical issues: environmental pollution and energy sustainability. By converting wastewater into a resource for biofuel production, this approach provides a viable solution for managing wastewater and mitigating the environmental impact of heavy metals. Additionally, the production of biofuels from algae offers a renewable alternative to fossil fuels, contributing to the reduction of greenhouse gas emissions and reliance on non-renewable energy sources. This integration of wastewater treatment and biofuel production aligns with broader sustainability goals and offers a pathway to more environmentally friendly and resource-efficient technologies.

The potential for a broader impact on energy and environmental sustainability is substantial. The successful application of algae-based systems for wastewater treatment and biofuel production can lead to the development of scalable and cost-effective solutions for industrial and municipal wastewater management. By improving the efficiency of algae cultivation and biofuel conversion technologies, this approach can contribute to meeting increasing energy demands while minimizing environmental harm. Furthermore, the adoption of such technologies can inspire innovations in other areas of environmental management and renewable energy, fostering a more sustainable future.

In conclusion, the study's contributions to understanding the utilization of algae from wastewater containing copper and nickel for biofuel production are significant. By addressing the challenges of metal contamination and demonstrating the potential for renewable energy production, this research highlights the value of integrating wastewater management with biofuel technologies. Future research and development efforts should focus on optimizing algae strains, scaling up cultivation systems, and enhancing processing techniques to maximize the benefits of this approach. As technology advances and support for sustainable practices grows, the utilization of algae for wastewater treatment and biofuel production holds promise for making a meaningful impact on energy and environmental sustainability.

REFERENCES

- [1]. Abatan, A., Obiuto, N. C., Ninduwezuor-Ehiobu, N., Ani, E. C., Olu-lawal, K. A., & Ugwuanyi, E. D. (2024). Integrating advanced technologies for enhanced hse management in the FMCG sector. Engineering Science & Technology Journal, 5(4), 1270-1280.
- [2]. Abati, S. M., Bamisaye, A., Adaramaja, A. A., Ige, A. R., Adegoke, K. A., Ogunbiyi, E. O., ... & Saleh, T. A. (2024). Biodiesel production from spent vegetable oil with Al2O3 and Fe2O3-biobased heterogenous nanocatalysts: Comparative and optimization studies. Fuel, 364, 130847.
- [3]. Abdul, S., Adeghe, E. P., Adegoke, B. O., Adegoke, A. A., & Udedeh, E. H. (2024). Mental health management in healthcare organizations: Challenges and strategies-a review. International Medical Science Research Journal, 4(5), 585-605.
- [4]. Abdul, S., Adeghe, E. P., Adegoke, B. O., Adegoke, A. A., & Udedeh, E. H. (2024). Leveraging data analytics and IoT technologies for enhancing oral health programs in schools. International Journal of Applied Research in Social Sciences, 6(5), 1005-1036.
- [5]. Abdul, S., Adeghe, E. P., Adegoke, B. O., Adegoke, A. A., & Udedeh, E. H. (2024). A review of the challenges and opportunities in implementing health informatics in rural healthcare settings. International Medical Science Research Journal, 4(5), 606-631.
- [6]. Abdul, S., Adeghe, E. P., Adegoke, B. O., Adegoke, A. A., & Udedeh, E. H. (2024). AI-enhanced healthcare management during natural disasters: conceptual insights. Engineering Science & Technology Journal, 5(5), 1794-1816.
- [7]. Abdul, S., Adeghe, E. P., Adegoke, B. O., Adegoke, A. A., & Udedeh, E. H. (2024). Promoting health and educational equity: Crossdisciplinary strategies for enhancing public health and educational outcomes. World Journal of Biology Pharmacy and Health Sciences, 18(2), 416-433.
- [8]. Abdul, S., Adeghe, E. P., Adegoke, B. O., Adegoke, A. A., & Udedeh, E. H. (2024). Public-private partnerships in health sector innovation: Lessons from around the world. Magna Scientia Advanced Biology and Pharmacy, 12(1), 045-059.
- [9]. Adanma, U. M. & Ogunbiyi, E. O. (2024). A comparative review of global environmental policies for promoting sustainable development and economic growth. International Journal of Applied Research in Social Sciences, 6(5), 954-977.
- [10]. Adanma, U. M., & Ogunbiyi, E. O. (2024). Artificial intelligence in environmental conservation: evaluating cyber risks and opportunities for sustainable practices. Computer Science & IT Research Journal, 5(5), 1178-1209.
- [11]. Adanma, U. M., & Ogunbiyi, E. O. (2024). Assessing the economic and environmental impacts of renewable energy adoption across different global regions. Engineering Science & Technology Journal, 5(5), 1767-1793.
- [12]. Adanma, U. M., & Ogunbiyi, E. O. (2024). Evaluating the effectiveness of global governance mechanisms in promoting environmental sustainability and international relations. Finance & Accounting Research Journal, 6(5), 763-791.
- [13]. Adanma, U. M., & Ogunbiyi, E. O. (2024). The public health benefits of implementing environmental policies: A comprehensive review of recent studies. International Journal of Applied Research in Social Sciences, 6(5), 978-1004.
- [14]. Adebajo, S. O., A.E Ojo, P.O. Bankole, A.T., Oladotun, E.O., Ogunbiyi, A.K., Akintokun, B.J Adeleke, L.O. Adebajo, (2022) Green synthesis of Silver nanoparticles and their Activity against Bacterial Biofilms. Journal Nano Plus: Science and Technology of Nanomaterials Volume 4 Pages 35-45
- [15]. Adebajo, S. O., Ojo, A. E., Bankole, P. O., Oladotun, A. O., Akintokun, P. O., Ogunbiyi, E. O., & Bada, A. (2023). Degradation of paint and textile industrial effluents by indigenous bacterial isolates. Bioremediation Journal, 27(4), 412-421.
- [16]. Adebayo, A. O., Ogunbiyi, E. O., Adebayo, L. O., & Adewuyi, S. (2021). Schiff Base Modified Chitosan Iron (III) Complex as new Heterogeneous Oxidative Catalyst. Journal of Chemical Society of Nigeria, 46(2).
- [17]. Adebayo, R. A., Obiuto, N. C., Festus-Ikhuoria, I. C., & Olajiga, O. K. (2024). Robotics in manufacturing: A review of advances in automation and workforce implications.

- [18]. Adebayo, R. A., Obiuto, N. C., Olajiga, O. K., & Festus-Ikhuoria, I. C. (2024). AI-enhanced manufacturing robotics: A review of applications and trends. World Journal of Advanced Research and Reviews, 21(3), 2060-2072.
- [19]. Adenekan, O. A., Solomon, N. O., Simpa, P., & Obasi, S. C. (2024). Enhancing manufacturing productivity: A review of AI-Driven supply chain management optimization and ERP systems integration. International Journal of Management & Entrepreneurship Research, 6(5), 1607-1624.
- [20]. Aderonke, O. J. (2017). Educational Simulation: Learning Package for Undergraduate Student Nurses on Cervical Cancer, HPV and Vaccination in a Tertiary Education Institution in KwaZulu-Natal (Doctoral dissertation, University of KwaZulu-Natal, Howard College).
- [21]. Aiguobarueghian, I., Adanma, U. M., Ogunbiyi, E. O. & Solomon, N. O., 2024: An overview of initiatives and best practices in resource management and sustainability 2024 World journal of advanced research and reviews Volume 22 Issue 2581- 9615 Pages 1734 – 1745
- [22]. Aiguobarueghian, I., Adanma, U. M., Ogunbiyi, E. O. & Solomon, N. O., 2024, Waste management and circular economy: A review of sustainable practices and economic benefits 2024 World journal of advanced research and reviews Volume 22 Issue 2581-9615 Pages 1708 – 1719
- [23]. Aiguobarueghian, I., Adanma, U. M., Ogunbiyi, E. O., & Solomon, N. O. (2024). Reviewing the effectiveness of plastic waste management in the USA. World Journal of Advanced Research and Reviews, 22(2), 1720-1733.
- [24]. Anaba, D. C., Kess-Momoh, A. J. & Ayodeji, S. A., (2024) "Digital transformation in oil and gas production: Enhancing efficiency and reducing costs," International Journal of Management & Entrepreneurship Research, vol. 6, no. 7, pp. 2153-2161, 2024.
- [25]. Anaba, D. C., Kess-Momoh, A. J. & Ayodeji, S. A., (2024) "Sustainable procurement in the oil and gas industry: Challenges, innovations, and future directions," International Journal of Management & Entrepreneurship Research, vol. 6, no. 7, pp. 2162-2172, 2024.
- Bamisaye, A., Ige, A. R., Adegoke, I. A., Ogunbiyi, E. O., Bamidele, M. O., Adeleke, O., & Adegoke, K. A. (2023). Eco-friendly de-lignified and raw Celosia argentea waste solid biofuel: Comparative studies and machine learning modelling. Fuel, 340, 127412.
 Basu, P. (2018). Handbook of Biofuels: Processing and Production. CRC Press.
- [27]. Buss, F. (2019). Hundbook of Diotacle. Processing and Production. Cred Press.
 [28]. Bertin, G., & Averill-Bates, D. A. (2004). The effects of copper and nickel on algal growth and metal removal efficiency in wastewater
- treatment. Environmental Science & Technology, 38(23), 6364-6370.
- [29]. Bligh, E. G., & Dyer, W. J. (1959). A rapid method of total lipid extraction and purification. Canadian Journal of Biochemistry and Physiology, 37(8), 911-917.
- [30]. Chikwendu, O. C., Constance, N. O., & Chiedu, E. O. (2020). Agile Manufacturing System: Benefits, Challenges, and Critical Success Factors. Journal of Multidisciplinary Engineering Science and Technology (JMEST), 7(5), 11762-11767.
- [31]. Chisti, Y. (2007). Biodiesel from microalgae. Biotechnology Advances, 25(3), 294-306.
- [32]. Chiu, S. Y., Lee, D. J., & Chang, J. S. (2010). A review of harvesting and dewatering of microalgae. Bioresource Technology, 101(6), 1863-1872.
- [33]. Craggs, R. J., Davis, G. M., & Heubeck, S. (2013). Algal biofuels from wastewater treatment. Algal Research, 2(2), 145-156.
- [34]. Demirbas, A. (2009). Political, economic, and environmental impacts of biofuels: A review. Applied Energy, 86(S1), S108-S117.
- [35]. Deng, Y., Yang, H., & Liang, D. (2012). Enhancement of lipid accumulation in Chlorella vulgaris under heavy metal stress for biodiesel production. Bioresource Technology, 124, 136-142.
- [36]. Egerson, J., Chilenovu, J. O., Sobowale, O. S., Amienwalen, E. I., Owoade, Y., & Samson, A. T. (2024). Strategic integration of cyber security in business intelligence systems for data protection and competitive advantage. World Journal of Advanced Research and Reviews Volume 23 Issue 1 Pages 081-096
- [37]. Ekechukwu, D. E., & Simpa, P. (2024). A comprehensive review of innovative approaches in renewable energy storage. International Journal of Applied Research in Social Sciences, 6(6), 1133-1157.
- [38]. Ekechukwu, D. E., & Simpa, P. (2024). A comprehensive review of renewable energy integration for climate resilience. Engineering Science & Technology Journal, 5(6), 1884-1908.
- [39]. Ekechukwu, D. E., & Simpa, P. (2024). The future of Cybersecurity in renewable energy systems: A review, identifying challenges and proposing strategic solutions. Computer Science & IT Research Journal, 5(6), 1265-1299.
- [40]. Ekechukwu, D. E., & Simpa, P. (2024). The importance of cybersecurity in protecting renewable energy investment: A strategic analysis of threats and solutions. Engineering Science & Technology Journal, 5(6), 1845-1883.
- [41]. Ekechukwu, D. E., & Simpa, P. (2024). The intersection of renewable energy and environmental health: Advancements in sustainable solutions. International Journal of Applied Research in Social Sciences, 6(6), 1103-1132.
- [42]. Ekechukwu, D. E., & Simpa, P. (2024). Trends, insights, and future prospects of renewable energy integration within the oil and gas sector operations. World Journal of Advanced Engineering Technology and Sciences, 12(1), 152-167
- [43]. Enahoro, A., Osunlaja, O., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Reviewing healthcare quality improvement initiatives: Best practices in management and leadership. International Journal of Management & Entrepreneurship Research, 6(6), 1869-1884.
- [44]. Eseoghene Krupa, Uwaga Monica Adanma, Emmanuel Olurotimi Ogunbiyi, Nko Okina Solomon, (2024) Geologic considerations in agrochemical use: impact assessment and guidelines for environmentally safe farming. World Journal of advanced research and reviews Volume 22 Issue 2581- 9615 Pages 1761- 1771
- [45]. Ezeanyim, O. C., Nwankwo, C. O., & Umeozokwere, A. O. (2020). Relationship between Worship Time and Attendance in Orthodox Church, Southern Nigeria. Journal of Engineering Research and Reports, 19(1), 6-12.
- [46]. Fang, J., Jiang, Y., & Hu, H. (2017). Nutrient removal from wastewater using microalgae: A review. Journal of Environmental Management, 204, 357-366.
- [47]. Festus-Ikhuoria, I. C., Obiuto, N. C., Adebayo, R. A., & Olajiga, O. K. (2024). Nanotechnology in consumer products: A review of applications and safety considerations. World Journal of Advanced Research and Reviews, 21(3), 2050-2059.
- [48]. Fisher, R. A. (1935). The Design of Experiments. Oliver & Boyd.
- [49]. Garbisu, C., & Alkorta, I. (2003). Bioremediation of heavy metal contaminated soils: An overview. Recent Research Developments in Environmental Science, 4, 121-136.
- [50]. Gaur, J. P., & Gupta, S. K. (2011). Bioremediation of heavy metals using microalgae: A review. International Journal of Environmental Science and Technology, 8(3), 429-440.
- [51]. Gong, W., He, Q., & Zhang, L. (2012). Lipid production by microalgae from wastewater: A review. Environmental Science and Pollution Research, 19(6), 1-12.
- [52]. Gong, X., Chen, J., & Zhao, Y. (2014). Heavy metal removal by microalgae: A review. Bioresource Technology, 160, 135-145.
- [53]. Hassan, A. O., Ewuga, S. K., Abdul, A. A., Abrahams, T. O., Oladeinde, M., & Dawodu, S. O. (2024). Cybersecurity in banking: a global perspective with a focus on Nigerian practices. Computer Science & IT Research Journal, 5(1), 41-59
- [54]. Hu, Q., Sommerfeld, M., & Jarvis, E. (2008). Microalgal triacylglycerols as biofuels: A critical review. Applied Energy, 87(8), 2315-2325.

- [55]. Huang, Z., Liu, Y., & Song, L. (2013). The potential of microalgae for wastewater treatment and biofuel production. Water Research, 47(15), 6143-6150.
- [56]. IEA. (2020). World Energy Outlook 2020. International Energy Agency.
- [57]. Igbokwe, N., Chukwuemeka, G. H., & Constance, N. (2021). A GANetXL Approach to an Optimal Maintenance Strategy in Food Manufacturing. International Journal of Engineering Science and Computing.
 [58]. Ihueze, C. C., Obiuto, C. C., & Okpala, C. C. (2012). Quality improvement of process product value through robust design of control
- [58]. Ihueze, C. C., Obiuto, C. C., & Okpala, C. C. (2012). Quality improvement of process product value through robust design of control parameters. Research Journal in Engineering and Applied Sciences, 2(5), 421-426.
- [59]. Ihueze, C. C., Okpala, C. C., & Obiuto, C. C. (2011). Optimal approaches to robust design for industrial wastes. UNIZIK Journal of Engineering and Applied Sciences, 7(1), 58-67.
- [60]. Ihueze, C. C., Onwurah, U. O., Okafor, C. E., Obuka, N. S., Okpala, C. C., Okoli, N. C., ... & Kingsley-Omoyibo, Q. A. (2023). Robust design and setting process and material parameters for electrical cable insulation. The International Journal of Advanced Manufacturing Technology, 126(9), 3887-3904.
- [61]. Ihueze, C., Obiuto, C., Okafor, C. E., & Okpala, C. C. (2013). Orthogonal array application and response surface method approach for optimal product values: an application for Oil blending process. World Academy of Science, Engineering and Technology, 76.
- [62]. Ilori, O., Kolawole, T. O., & Olaboye, J. A. (2024). Ethical dilemmas in healthcare management: A comprehensive review. International Medical Science Research Journal, 4(6), 703-725.
- [63]. Kess-Momoh, A. J., Tula, S. T., Bello, B. G., Omotoye, G. B. & A. I. Daraojimba, (2024) "AI-enabled customer experience enhancement in business," Computer Science & IT Research Journal, vol. 5, no. 2, pp. 365-389, 2024.
- [64]. Kess-Momoh, A. J., Tula, S. T., Bello, B. G., Omotoye, G. B. & A. I. Daraojimba, (2024) "Strategic human resource management in the 21st century: A review of trends and innovations," World Journal of Advanced Research and Reviews, vol. 21, no. 1, pp. 746-757, 2024.
- [65]. Khan, M. I., Zubair, M., & Qadir, M. T. (2018). Microalgae-based biodiesel production: A review. Renewable and Sustainable Energy Reviews, 90, 181-195.
- [66]. Khan, M. I., Zubair, M., & Qadir, M. T. (2020). Biofuels: A review on the production and utilization. Renewable and Sustainable Energy Reviews, 117, 109454.
- [67]. Kirkwood, B. R., & Sterne, J. A. C. (2003). Essential Medical Statistics. Blackwell Science.
- [68]. Knothe, G., Krahl, J., & Gerpen, J. V. (2005). The biodiesel handbook. AOCS Press.
- [69]. Kumar, K., Sharma, P., & Kumar, S. (2017). Selection of microalgae strains for heavy metal removal and biofuel production. Journal of Environmental Chemical Engineering, 5(2), 1625-1632.
- [70]. Kumar, S., Kaur, S., & Sharma, P. (2013). Algae for biofuel production: A review. Energy Reports, 4, 351-358.
- [71]. Kupa, E., Adanma, U. M., Ogunbiyi, E. O., & Solomon, N. O. (2024). Assessing agricultural practices in seismically active regions: Enhancing HSE protocols for crop and livestock safety. International Journal of Applied Research in Social Sciences, 6(6), 1084-1102.
- [72]. Kupa, E., Adanma, U. M., Ogunbiyi, E. O., & Solomon, N. O. (2024). Environmental stewardship in the oil and gas industry: A conceptual review of HSE practices and climate change mitigation strategies. Engineering Science & Technology Journal, 5(6), 1826-1844.
- [73]. Kupa, E., Adanma, U. M., Ogunbiyi, E. O., & Solomon, N. O. (2024). Cultivating a culture of safety and innovation in the FMCG sector through leadership and organizational change. International Journal of Management & Entrepreneurship Research, 6(6), 1787-1803.
- [74]. Kupa, E., Adanma, U. M., Ogunbiyi, E. O., & Solomon, N. O. (2024). Geologic considerations in agrochemical use: impact assessment and guidelines for environmentally safe farming.
- [75]. Kupa, E., Adanma, U. M., Ogunbiyi, E. O., & Solomon, N. O. (2024). Groundwater quality and agricultural contamination: A multidisciplinary assessment of risk and mitigation strategies. World Journal of Advanced Research and Reviews, 22(2), 1772-1784.
- [76]. Li, Y., He, X., & Zhang, Y. (2014). Effects of metal stress on algal biomass and lipid accumulation for biodiesel production. Environmental Science & Technology, 48(8), 4684-4692.
- [77]. Li, Y., He, X., & Zhang, Y. (2016). Effects of metal stress on algal biomass and lipid accumulation for biodiesel production. Environmental Science & Technology, 50(12), 6905-6913.
- [78]. López, M., Sato, M., & Yamaguchi, A. (2014). Impact of heavy metals on microalgae growth and lipid production for biofuel production. Algal Research, 4, 245-253.
- [79]. Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Empowering healthy lifestyles: Preventing non-communicable diseases through cohort studies in the US and Africa. International Journal of Applied Research in Social Sciences, 6(6), 1068-1083.
- [80]. Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Harnessing data analytics: A new frontier in predicting and preventing noncommunicable diseases in the US and Africa. Computer Science & IT Research Journal, 5(6), 1247-1264.
- [81]. Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Innovative community-based strategies to combat adolescent substance use in urban areas of the US and Africa. International Journal of Applied Research in Social Sciences, 6(6), 1048-1067.
- [82]. Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Nutritional breakthroughs: Dietary interventions to prevent liver and kidney diseases in the US and Africa. International Medical Science Research Journal, 4(6), 632-646.
- [83]. Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Revolutionizing community health literacy: The power of digital health tools in rural areas of the US and Africa.
- [84]. Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Transforming mental health care: Telemedicine as a game-changer for low-income communities in the US and Africa. GSC Advanced Research and Reviews, 19(2), 275-285.
- [85]. Mata, T. M., Martins, A. A., & Caetano, N. S. (2010). Microalgae for biodiesel production and other applications: A review. Renewable and Sustainable Energy Reviews, 14(1), 217-232.
- [86]. Matsumoto, M., Tsukamoto, M., & Oda, Y. (2020). Heavy metal removal by microalgae: A review. Environmental Technology & Innovation, 17, 100581.
- [87]. McKinsey & Company. (2020). How Digital Tools are Reshaping SMEs in Emerging Markets.
- [88]. Meyer, R., & Hegedus, R. (2012). Determination of heavy metals in environmental samples by ICP-MS and AAS. Analytical Methods, 4(12), 3946-3951.
- [89]. Mohan, D., Pittman, C. U., & Steele, P. H. (2007). Heavy metal removal from wastewater using adsorbents: A review. Journal of Hazardous Materials, 142(1-2), 1-53.
- [90]. Nwankwo, C. O., & Etukudoh, E. A. (2023) The Future of Autonomous Vehicles in Logistics and Supply Chain Management.
- [91]. Nwankwo, C. O., & Etukudoh, E. A. (2024) Exploring Sustainable and Efficient Supply Chains Innovative Models for Electric Vehicle Parts Distribution.
- [92]. Nwankwo, C. O., & Ihueze, C. C. (2018) Polynomial and Neural network modelling of Corrosion rate: An analysis for oil pipeline systems in Nigeria.

- [93]. Nwankwo, C. O., & Ihueze, C. C. (2018). Corrosion Rate Models for Oil and Gas Pipeline Systems: A Numerical Approach. International Journal of Engineering Research and Technology.
- [94]. Nwankwo, C. O., & Nwankwo, I. P. (2022). Manufacturing practices and sustainability performance of table water firms in Awka metropolis.
- [95]. Nwankwo, E. D. C. O., & Nwankwo, I. P. (2022) Robust Design for Business Sustainability amidst COVID-19 Challenges.
- [96]. Obasi, S. C., Solomon, N. O., Adenekan, O. A., & Simpa, P. (2024). Cybersecurity's role in environmental protection and sustainable development: Bridging technology and sustainability goals. Computer Science & IT Research Journal, 5(5), 1145-1177.
- [97]. Obinna A. J. & Kess-Momoh, A. J. (2024) "Comparative technical analysis of legal and ethical frameworks in AI-enhanced procurement processes," World Journal of Advanced Research and Reviews, vol. 22, no. 1, pp. 1415-1430, 2024.
- [98]. Obinna A. J. & Kess-Momoh, A. J. (2024) "Developing a conceptual technical framework for ethical AI in procurement with emphasis on legal oversight," GSC Advanced Research and Reviews, vol. 19, no. 1, pp. 146-160, 2024.
- [99]. Obinna A. J. & Kess-Momoh, A. J. (2024) "Systematic technical analysis: Enhancing AI deployment in procurement for optimal transparency and accountability," Global Journal of Engineering and Technology Advances, vol. 19, no. 1, pp. 192-206, 2024.
- [100]. Obiuto, N. C., & Ihueze, C. C. (2020). Predictive model for oil and gas pipelines in Nigeria: A Taguchi design approach. Journal of Engineering and Applied Sciences Volume 16 Issue 1 Pages 1-11
- [101]. Obiuto, N. C., Adebayo, R. A., Olajiga, O. K., & Clinton, I. (2023) Integrating Artificial Intelligence in Construction Management: Improving Project Efficiency and Cost-effectiveness.
- [102]. Obiuto, N. C., Chiedu, E. O., Chikwendu, O. C., & Benjamin, I. (2015) Enhancing Injection Moulding Productivity through Overall Equipment Effectiveness and Total Preventive Maintenance Approach.
- [103]. Obiuto, N. C., Ebirim, W., Ninduwezuor-Ehiobu, N., Ani, E. C., Olu-lawal, K. A., & Ugwuanyi, E. D. (2024). Integrating sustainability into hvac project management: challenges and opportunities. Engineering Science & Technology Journal, 5(3), 873-887.
- [104]. Obiuto, N. C., Festus-Ikhuoria, I. C., Olajiga, O. K., & Adebayo, R. A. (2024). Reviewing The Role Of AI In Drone Technology And Applications. Computer Science & IT Research Journal, 5(4), 741-756.
- [105]. Obiuto, N. C., Ninduwezuor-Ehiobu, N., Ani, E. C., & Andrew, K. (2024). Implementing circular economy principles to enhance safety and environmental sustainability in manufacturing.
- [106]. Obiuto, N. C., Ninduwezuor-Ehiobu, N., Ani, E. C., Olu-lawal, K. A., & Ugwuanyi, E. D. (2024). Simulation-driven strategies for enhancing water treatment processes in chemical engineering: addressing environmental challenges. Engineering Science & Technology Journal, 5(3), 854-872.
- [107]. Obiuto, N. C., Olajiga, O. K., & Adebayo, R. A. (2024). Material science in hydrogen energy: A review of global progress and potential. World Journal of Advanced Research and Reviews, 21(3), 2084-2096.
- [108]. Obiuto, N. C., Olajiga, O. K., & Adebayo, R. A. (2024). The role of nanomaterials in energy storage: A comparative review of USA and African development. World Journal of Advanced Research and Reviews, 21(3), 2073-2083.
- [109]. Obiuto, N. C., Olu-lawal, K. A., Ani, E. C., & Ninduwezuor-Ehiobu, N. (2024). Chemical management in electronics manufacturing: Protecting worker health and the environment. World Journal of Advanced Research and Reviews, 21(3), 010-018.
- [110]. Obiuto, N. C., Olu-lawal, K. A., Ani, E. C., Ugwuanyi, E. D., & Ninduwezuor-Ehiobu, N. (2024). Chemical engineering and the circular water economy: Simulations for sustainable water management in environmental systems. World Journal of Advanced Research and Reviews, 21(3), 001-009.
- [111]. Obiuto, N. C., Ugwuanyi, E. D., Ninduwezuor-Ehiobu, N., Ani, E. C., & Olu-lawal, K. A. (2024). Advancing wastewater treatment technologies: The role of chemical engineering simulations in environmental sustainability. World Journal of Advanced Research and Reviews, 21(3), 019-031.
- [112]. Odulaja, B. A., Oke, T. T., Eleogu, T., Abdul, A. A., & Daraojimba, H. O. (2023). Resilience In the Face of Uncertainty: A Review on The Impact of Supply Chain Volatility Amid Ongoing Geopolitical Disruptions. International Journal of Applied Research in Social Sciences, 5(10), 463-486.
- [113]. Oduro, P., Simpa, P., & Ekechukwu, D. E. (2024). Addressing environmental justice in clean energy policy: Comparative case studies from the United States and Nigeria. Global Journal of Engineering and Technology Advances, 19(02), 169-184.
- [114]. Oduro, P., Simpa, P., & Ekechukwu, D. E. (2024). Exploring financing models for clean energy adoption: Lessons from the United States and Nigeria. Global Journal of Engineering and Technology Advances, 19(02), 154-168
- [115]. Ogunbiyi, E. O., Kupa, E., Adanma, U. M., & Solomon, N. O. (2024). Comprehensive review of metal complexes and nanocomposites: Synthesis, characterization, and multifaceted biological applications. Engineering Science & Technology Journal, 5(6), 1935-1951.
- [116]. Okpala, C. C., Nwankwo, C. O., & Ezeanyim, O. C. (2023). Nanocomposites: Preparation, Properties, and Applications. International Journal of Latest Technology in Engineering, Management & Applied Science, 12(08), 40-50.
- [117]. Okpala, C. C., Obiuto, C. C., & Ihueze, C. C. (2011). Optimization of industrial wastes through robust design. Journal of 2nd Biennial Engineering Conference, School of Engineering and Engineering Technology, Federal University of Technology, Minna.
- [118]. Okpala, C. C., Obiuto, N. C., & Elijah, O. C. (2020). Lean Production System Implementation in an Original Equipment Manufacturing Company: Benefits, Challenges, and Critical Success Factors. International Journal of Engineering Research & Technology, 9(7), 1665-1672.
- [119]. Okpala, C., Igbokwe, N., & Nwankwo, C. O. (2023). Revolutionizing Manufacturing: Harnessing the Power of Artificial Intelligence for Enhanced Efficiency and Innovation. International Journal of Engineering Research and Development, 19(6), 18-25.
- [120]. Olaboye, J. A. (2024). Implementing community-based medication reconciliation programs in the USA: Enhancing continuity of care and reducing errors. International Medical Science Research Journal, 4(6), 694-702.
- [121]. Olaboye, J. A. (2024). Optimizing healthcare resource allocation through data-driven demographic and psychographic analysis. Computer Science & IT Research Journal, 5(6), 1488-1504.
- [122]. Olaboye, J. A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024) Promoting health and educational equity: Cross-disciplinary strategies for enhancing public health and educational outcomes. International Journal of Applied Research in Social Sciences P-ISSN: 2706-9176, E-ISSN: 2706-9184 Volume 6, Issue 6, No. 1178-1193, June 2024 DOI: 10.51594/ijarss.v6i6.1179
- [123]. Olaboye, J. A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Integrative analysis of AI-driven optimization in HIV treatment regimens. Computer Science & IT Research Journal, 5(6), 1314-1334.
- [124]. Olaboye, J. A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Innovations in real-time infectious disease surveillance using AI and mobile data. International Medical Science Research Journal, 4(6), 647-667.
- [125]. Olaboye, J. A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Big data for epidemic preparedness in southeast Asia: An integrative study.
- [126]. Olaboye, J. A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Artificial intelligence in monitoring HIV treatment adherence: A conceptual exploration.

- [127]. Olaboye, J. A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Exploring deep learning: Preventing HIV through social media data.
- [128]. Oladimeji, R., & Owoade, Y. (2024). Empowering SMEs: Unveiling business analysis tactics in adapting to the digital era. The Journal of Scientific and Engineering Research Volume 11 Issue 5 Pages 113-123
- [129]. Oladimeji, R., & Owoade, Y. (2024). Navigating the Digital Frontier: Empowering SMBs with Transformational Strategies for Operational Efficiency, Enhanced Customer Engagement, and Competitive Edge. Journal of Scientific and Engineering Research, 11(5), 86-99.
- [130]. Olajiga, O. K., Festus-Ikhuoria, I. C., Adebayo, R. A., & Obiuto, N. C. (2024). Sustainable development and renewable energy policy: A review of global trends and success stories.
- [131]. Olajiga, O. K., Obiuto, N. C., Adebayo, R. A., & Festus-Ikhuoria, I. C. (2024). Smart Drilling Technologies: Harnessing AI For Precision And Safety In Oil And Gas Well Construction. Engineering Science & Technology Journal, 5(4), 1214-1230.
- [132]. Olajiga, O. K., Obiuto, N. C., Adebayo, R. A., & Festus-Ikhuoria, I. C. (2021) Advanced Materials for Wind Energy: Reviewing Innovations and Challenges in the USA.
- [133]. Olanrewaju, O. I. K., Ekechukwu, D. E., & Simpa, P. (2024). Driving energy transition through financial innovation: The critical role of Big Data and ESG metrics. Computer Science & IT Research Journal, 5(6), 1434-1452
- [134]. Olanrewaju, O. I. K., Oduro, P., & Simpa, P. (2024). Engineering solutions for clean energy: Optimizing renewable energy systems with advanced data analytics. Engineering Science & Technology Journal, 5(6), 2050-2064.
- [135]. Olatona, F. A., Nwankwo, C. O., Ogunyemi, A. O., & Nnoaham, K. E. (2019). Consumer knowledge and utilization of food labels on prepackaged food products in Lagos State. Research Journal of Health Sciences, 7(1), 28-38.
- [136]. Omotoye, G. B., Bello, B. G., Tula, S. T., A. J. Kess-Momoh, A. I. Daraojimba, et al., "Navigating global energy markets: A review of economic and policy impacts," International Journal of Science and Research Archive, vol. 11, no. 1, pp. 195-203, 2024.
- [137]. Onwurah, U. O., Ihueze, C. C., & Nwankwo, C. O. (2021). Modelling Road Traffic Crash Variables in Anambra State, Nigeria: An Application of Negative Binomial Regression. Journal of Multidisciplinary Engineering Science Studies, 7(6), 3942-3949.
- [138]. Onwurah, U. O., Ihueze, C. C., Okpala, C. C., Obuka, N. S., & Obiuto, C. C. (2019). Technological innovations: A panacea for sustainable economic growth. International Journal of Engineering Science and Computing (IJESC) Volume 9 Issue 5
- [139]. Osunlaja, O., Enahoro, A., Maha, C. C., Kolawole, T. O., & Abdul, S. (2024). Healthcare management education and training: Preparing the next generation of leaders-a review. International Journal of Applied Research in Social Sciences, 6(6), 1178-1192.
- [140]. Piechalak, A., Kwiatkowska, K., & Sokolowska, Z. (2002). Cadmium and lead bioaccumulation and growth responses of Chlorella vulgaris. Environmental International, 28(1-2), 43-49.
- [141]. Razzak, S. A., San, H., & Khan, S. (2013). Algae-based biodiesel production and optimization: A review. Renewable and Sustainable Energy Reviews, 27, 146-152.
- [142]. Sánchez, J. A., Acosta, J. A., & Menéndez, M. (2011). Use of microalgae for heavy metal removal: Current knowledge and future perspectives. Bioresource Technology, 102(3), 1966-1973.
- [143]. Sharma, P., Kumar, A., & Gupta, V. K. (2013). Biosorption of heavy metals by microalgae: A review. Journal of Environmental Management, 129, 389-396.
- [144]. Sikdar, P., Chakraborty, S., & Sengupta, S. (2021). Heavy metal stress in microalgae: Effects and mechanisms. Journal of Environmental Science and Health, Part A, 56(3), 195-208.
- [145]. Simpa, P., Solomon, N. O., Adenekan, O. A., & Obasi, S. C. (2024). Nanotechnology's potential in advancing renewable energy solutions. Engineering Science & Technology Journal, 5(5), 1695-1710.
- [146]. Simpa, P., Solomon, N. O., Adenekan, O. A., & Obasi, S. C. (2024). Strategic implications of carbon pricing on global environmental sustainability and economic development: A conceptual framework. International Journal of Advanced Economics, 6(5), 139-172.
- [147]. Simpa, P., Solomon, N. O., Adenekan, O. A., & Obasi, S. C. (2024). Innovative waste management approaches in LNG operations: A detailed review. Engineering Science & Technology Journal, 5(5), 1711-1731.
- [148]. Simpa, P., Solomon, N. O., Adenekan, O. A., & Obasi, S. C. (2024). Environmental stewardship in the oil and gas sector: Current practices and future directions. International Journal of Applied Research in Social Sciences, 6(5), 903-926.
- [149]. Simpa, P., Solomon, N. O., Adenekan, O. A., & Obasi, S. C. (2024). Sustainability and environmental impact in the LNG value chain: Current trends and future opportunities.
- [150]. Simpa, P., Solomon, N. O., Adenekan, O. A., & Obasi, S. C. (2024). The safety and environmental impacts of battery storage systems in renewable energy. World Journal of Advanced Research and Reviews, 22(2), 564-580.
- [151]. Singh, R., Kumar, P., & Ahuja, P. (2015). Algal biofuel production from heavy metal-contaminated wastewater: A sustainable approach. Journal of Environmental Management, 159, 1-9.
- [152]. Solomon, N. O., Simpa, P., Adenekan, O. A., & Obasi, S. C. (2024). Sustainable nanomaterials' role in green supply chains and environmental sustainability. Engineering Science & Technology Journal, 5(5), 1678-1694.
- [153]. Solomon, N. O., Simpa, P., Adenekan, O. A., & Obasi, S. C. (2024). Circular Economy Principles and Their Integration into Global Supply Chain Strategies. Finance & Accounting Research Journal, 6(5), 747-762.
- [154]. Turan, M., Yavuz, Y., & Temiz, A. (2009). The role of algal biosorption in the removal of heavy metals from wastewater. Environmental Engineering Science, 26(6), 1627-1638.
- [155]. Udeh, C. A., Iheremeze, K. C., Abdul, A. A., Daraojimba, D. O., & Oke, T. T. (2023). Marketing Across Multicultural Landscapes: A Comprehensive Review of Strategies Bridging US and African Markets. International Journal of Research and Scientific Innovation, 10(11), 656-676.
- [156]. Vassilev, A., Kuleff, I., & Stoyanova, V. (2003). Effects of heavy metals on the growth and biochemical composition of algae. Journal of Applied Phycology, 15(1), 93-102.
- [157]. Wang, J., Zhang, X., & Xu, C. (2014). Algae-based bioremediation and biofuel production: Potential and challenges. Journal of Cleaner Production, 68, 245-254.
- [158]. Wang, W., Liu, H., & Zhou, S. (2016). Effects of copper and nickel on algal growth and metal removal efficiency in wastewater treatment. Journal of Hazardous Materials, 317, 596-603.
- [159]. Wijffels, R. H., & Barbosa, M. J. (2010). An outlook on microalgal biofuels. Science, 329(5993), 796-799.
- [160]. Zhang, Y., Li, Y., & Chen, J. (2010). Evaluation of algae as a potential biofuel feedstock: An overview. Bioresource Technology, 101(16), 6200-6207.
- [161]. Zhang, Y., Liu, H., & Zhang, M. (2014). Harvesting and processing of microalgae for biofuel production: A review. Renewable and Sustainable Energy Reviews, 32, 124-137.
- [162]. Zhao, Y., Zhang, L., & Liu, H. (2019). Microalgae cultivation in industrial wastewater: Insights and perspectives. Bioresource Technology, 289, 121679.